





### HALF-DAY WORKSHOP ON WELDING TECHNOLOGY

Organized by
Hong Kong Institute of Steel Construction
Department of Civil and Environmental Engineering, The Hong Kong Polytechnic University

Supported by Joint Structural Division, The Hong Kong Institution of Engineers (to be confirmed)

Organizing Sponsor Wo Lee Steel Company Limited

Date: 19 April 2013 afternoon

Venue: Room Y302, The Hong Kong Polytechnic University, Hunghom, Kowloon

Time 1:45 pm (registration) for 2:15 pm to 5:30 pm

### **Scope and Objectives**

Welding is the process of joining steel components by fusing the two pieces of steel together. This basic definition also applies to a variety of processes such as manual metal arc welding, automatic submerged arc welding, TIG welding for aluminium alloy element and MIG welding for thin gauge steel sheeting, etc.

At present, welding is widely used in construction industry of Hong Kong and worldwide. The Code of Practice for The Structural Use of Steel 2011 specifies the requirements of welding in terms of Welding Procedure Specification, welders' certificates and the acceptance of workmanship. The criteria of submission of Welding Procedure Specification (WPS) would be recommended in the workshop.

This workshop intends to provide an understanding on the use of welding to local professionals and practicing engineers by reviewing the basic knowledge and reporting the latest technological development on welding. This workshop aims to cover visual inspection of welds, various welding processes, basic steel metallurgy, welding procedure specifications, welder qualification test and recognition of welding defects.

The workshop, which is tailor-made for professional engineers, particularly Technically Competent Person (TCP) of the Supervision Plan System under the Buildings Ordinance, aims to equip them with basic knowledge in welding technology and to enlighten them in pursuing more advanced courses in design and quality supervision of welding works.

The speaker of the workshop is Mr. S K Babu, who acquired his BEng and MEng degrees from Australia and gained a number of internationally recognized qualifications in non-destructive testing of welded joints.

### Official Language

English will be the official language medium of the workshop.

### Fees & Registration

Registration rates are devised, please make your reservation now.

Workshop Registration Fee	HKISC, HKIE members and Group of 5 +	Non-member		
	HK\$ 600	HK\$ 800		

The registration includes a copy of the lecture notes, a copy of half-day CPD certificate, tea refreshments.

Should you have further query, please do not hesitate to contact Mr. Sam CHAN at <a href="mailto:samchan@hkisc.org">samchan@hkisc.org</a>.

# **Programme**

Time	Programme
1:45 pm	Registration
2:15 pm	Basics of Visual Inspection
2:45 am	Welding: types of joint, types of weld, welding processes and consumables
3:15 pm	Basic Steel Metallurgy
3:45 pm – 4:00 pm	Break
4:00 pm	Welding Procedure Specification
4:30 pm	Welder Qualification Test
5:00 am	Welding defects
5:15 pm	Q & A
5:30 pm	End







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#### **REGISTRATION FORM**

(To be replied on or before 16 Apr 2013)

Please follow the 2-step registration procedure:

- 1. Fax the completed registration form to *Mr Sam CHAN* (Fax: 852-2334 6389) for preliminary registration.
- 2. Post the completed registration form within 7 days together with a crossed cheque payable to <a href="Hong Kong Institute of Steel Construction Limited">Hong Kong Institute of Steel Construction Limited</a> to Mr Sam CHAN, at:

Room TU712 Department of Civil and Environmental Engineering, The Hong Kong Polytechnic University, Hunghom, Kowloon, Hong Kong, China.

on or before the deadline.					
To: Mr Sam CHAN	Fax: 852- 2334 6389				
Personal Details:					

Title	Name in full (Block Letter)	Name of Company	Tel.	Fax	E-mail address	Institution/ Membership No.
1.						
2.						
3.						
4.						
5.						

Item	Total no. of registration	Sub-total		
Regular registration				
(Member*price)		= HK\$		
	person(s)			
2. Regular registration				
(Non-member price)		= HK\$		
	person(s)			

Postal Address (for official receipt):							
I enclose a crossed cheque (no) with a sum of HK\$ Workshop.	f	or the	registration	fee	of	the	captioned
Signature:	Date:						
<u>CPD Certificate of Attendance</u> Please tick the appropriate be Yes, I/ we would like to have CPD certificate(s).	-	-	choice: ertificate(s).				